

# XTM 405i

## MULTI-PROCESS MIG/LIFT TIG/MMA



The XTM 405i three phase MIG Inverter is a high performance multi-process power source capable of MIG, Lift TIG, and MMA welding. It comes complete with trolley, drawer, and separate wire feeder with interactive large colour screen. The machine has built in synergic control in MIG mode, so welding parameters will adjust automatically when the current is changed, making it easy to operate.



### KEY FEATURES

- 400V three phase
- Multi-process MIG/LIFT TIG/MMA
- Ready assembled to trolley complete with drawer
- Separate wire feeder comes with graphical user interface allowing easy setting of the MIG parameters
- Memory function on wire feeder allows MIG welding programs to be saved and recalled
- Wire feed inching button and gas purge button
- Synergic control for MIG welding
- 2T/4T trigger latching for MIG welding
- Clear visor on wire feeder to protect front panel
- Fan on demand
- Supplied with gas hose and 3m earth lead
- Manufactured to IP23S, ISO/IEC 60974-1, ISO/IEC 60974-6 & RoHS Compliant

PARAMETER	VALUE
Style	Separate
Machine Type	Inverter
Max Current	400A DC
Wire Feed Speed	1-20m/min
Voltage	13-50V
Spool Size	300mm (15kg)
Feed Box	4R
Wire Size	0.8-1.6mm
Duty Cycle	400A @ 60%
Input Voltage	400V 3P
Min Fuse Rating	32A
Input Current (Eff)	33.4A
KVA	22
Generator Size*	25 KVA
Dimensions (LxWxH mm)	1050 x 520 x 1140
Weight (kg)	67

\*Generator requires AVC

STOCK CODE	DESCRIPTION
XTM405i	Air Cooled, Synergic MIG Inverter Machine 400V
XTM405iW	Water Cooled, Synergic MIG Inverter Machine 400V

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### ACCESSORY INFORMATION

STOCK CODE	DESCRIPTION
XP450W-40E	XP8 450W MIG Torch 4m
XP450A-40E	XP8 450A MIG Torch 4m
CKE403	Electrode Holder Cable Kit 3m
CKC403	Earth Cables Clamp Kit 3m
700123	Regulator 300 Bar SS 2G Argon
XTME05A	Interconnect Cable 5m
XTME10A	Interconnect Cable 10m
XR935H	Light Reactive Welding Helmet